# Colorex

## **Metal Primer Classic**



**TECHNICAL PRODUCT DATA SHEET** 

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## Product description:

Metal Primer Classic is a primer with active corrosion protection based on zinc. The product is intended for iron and steel surfaces, as well as for light metal and galvanized sheet. As top coat use a metal paint.

Metal Primer Classic is produced in Sweden.

#### **TECHNICAL DATA:**

Area of application Outdoors

Binder Uretanalkyd

Volume Solids 52%

Density 1,4 kg/L

Gloss Matt

Washability Class 1 (EN 13300)
Thinner/Cleaning White spirit/naphtha

Material consumption 7–10 m²/l

Temperature at painting Minimum +5°C

Tools for painting Brush, roller and (after dilution) sprayer

Dust dry 2 h
Re-paintable 3–4 h
Completely dry 24 h
Flammability 2b

VOC category (Cat. A/i): 500 g/l (2010)

### How to use

#### Pre-painting

Always start by reading the instructions on the label. It is important to be thorough from the beginning. The use of correct tools and a carefully performed base is the foundation for a successful result. Stir well from the bottom before starting to paint. The air and surface temperature is also important for the end result. Do not paint if it is below +5°C.

The surface must be thoroughly cleaned, steel brushed or sand blasted. Oil stains to be washed away with solvent.

Remember to protect floors and furniture thoroughly before beginning to paint.

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#### **Painting**

It is important to prime directly after cleaning, so that corrosion will not occur. First coat can preferably be diluted with 20% white spirit, so that the primer penetrates well into the substrate.

Second coat is to be applied with undiluted primer.

Apply two coats of for instance Sköld Metal paint.

Apply by brush or roller. After dilution with 10–20% white spirit it is possible to use sprayer as well.

### Post-painting

Wipe off the tools thoroughly before cleaning in white spirit. Seal the tin carefully after use and keep out of reach for children. Liquid residues may not be poured down the drain, but be submitted to the local collection point. Protect the environment, like we do.

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